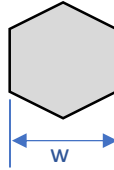
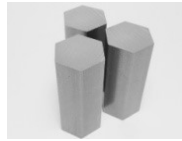


| Cold Drawing Bar | | | | | |
|--------------------|-------|--------|--------|--------|--------|
| Hexagonal (みがき六角棒) | | | | | |
| size mm w | kg/m | SS400 | S45C | SCM435 | S45CF |
| | | length | length | length | length |
| 6 | 0.245 | 3 ◎ | 3 ◎ | | |
| 7 | 0.333 | 3 ◎ | 3 ◎ | | 3 ○ |
| 8 | 0.435 | 3 ◎ | 3 ◎ | 3 ◎ | 3 ○ |
| 9 | 0.551 | 3 ◎ | 3 ○ | | |
| 10 | 0.68 | 3 ◎ | 3 ◎ | 3 ◎ | 3 ○ |
| 11 | 0.823 | 3 ◎ | | | |
| 12 | 0.979 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ○ |
| 13 | 1.149 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ○ |
| 14 | 1.332 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ○ |
| 17 | 1.965 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ○ |
| 19 | 2.454 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ○ |
| 21 | 2.998 | 3.5 ◎ | 3.5 ◎ | 3.5 ○ | 3 ○ |
| 22 | 3.29 | 3.5 ◎ | 3.5 ◎ | 3.5 ◎ | 3 ◎ |
| 23 | 3.596 | 3.5 ◎ | 3.5 ○ | | |
| 24 | 3.916 | 3.5 ◎ | 3.8 ◎ | 3.5 ○ | 3 ○ |
| 26 | 4.596 | 3.5 ◎ | 3.6 ◎ | 3.5 ○ | 3 ○ |
| 27 | 4.956 | 3.5 ◎ | 3.4 ◎ | 3.5 ◎ | 3 ○ |
| 29 | 5.717 | 3.8 ○ | 3.3 ◎ | | |
| 30 | 6.118 | 3.5 ◎ | 3.5 ◎ | 3.5 ○ | |
| 32 | 6.961 | 3.5 ◎ | 3.3 ◎ | 3.5 ○ | 2.9 ○ |
| 35 | 8.328 | 3.5 ○ | 3.4 ○ | 3.5 ○ | |
| 36 | 8.81 | 3.7 ◎ | 3.6 ◎ | 3.3 ○ | |
| 38 | 9.816 | 3.5 ○ | 3.5 ○ | 3.5 ○ | |
| 41 | 11.43 | 3.3 ◎ | 3.3 ◎ | 3.3 ○ | |
| 46 | 14.39 | 3.4 ◎ | 3.4 ◎ | 3.3 ○ | |
| 50 | 17. | 3.4 ○ | 3.4 ○ | | |
| 54 | 19.82 | 3.5 ○ | 3.4 ○ | | |
| 55 | 20.56 | 3.3 ○ | 3.3 ○ | | |
| 58 | 22.87 | 3.4 ○ | 3.5 ○ | | |
| 60 | 24.47 | 3.4 ○ | 3.5 ○ | | |
| 63 | 26.98 | 3.7 ○ | 3.6 ○ | | |
| 65 | 28.72 | 3.9 ○ | 3.9 ○ | | |
| 67 | 30.52 | 3.7 ○ | 3.7 ○ | | |
| 70 | 33.31 | 3.8 ○ | 3.8 ○ | | |
| 71 | 34.27 | 3.7 ○ | 3.7 ○ | | |
| 75 | 38.24 | 3.7 ○ | 3.7 ○ | | |
| 77 | 40.31 | 3.5 ○ | 3.5 ○ | | |
| 80 | 43.51 | 3.7 ○ | 3.6 ○ | | |
| 85 | 49.12 | 3.6 ○ | 3.6 ○ | | |
| 90 | 55.06 | 3.6 ○ | 3.7 ○ | | |
| 95 | 61.35 | 3.8 ○ | 3.8 ○ | | |
| 100 | 67.98 | 3.7 ○ | 3.7 ○ | | |
| 105 | 74.95 | 3.7 ○ | 3.6 ○ | | |
| 110 | 82.26 | 3.6 ○ | 3.6 ○ | | |
| 115 | 89.9 | 3.5 ○ | 3.5 ○ | | |



size : mm length : m

◎ : Thai stock ○ : Jpn stock

SS400 CD BARS : Raw materials
 SGD3, AISI1018, SWRM8~10, SGD1, SS400 etc.

Free-cutting steels (KOHO Stock)

| | Round | Hex | Square | Remark |
|---------|-------|-----|--------|----------------------------|
| SUM22 | JP | JP | | Carbon steels + S |
| M23L1 | JP | JP | JP | Carbon steels+S+Pb (half) |
| 12L14 | JP | | | Carbon steels+S+Pb =SUM24L |
| S45CF | TH | JP | | S45C+Pb |
| S45CFS | JP | | | S45C+S+Pb |
| SCM435F | JP | | | SCM435+Pb |
| SCM415F | JP | | | SCM415+Pb |