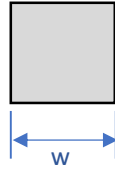
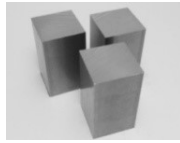


Cold Drawing Bar			
Square (みがき四角棒)			
size mm w	kg/m	SS400	S45C
		length	length
4	0.126	2 ◎	2 ◎
5	0.196	2 ◎	2 ◎
6	0.283	3 ◎	4 ◎
7	0.385	4 ◎	4 ◎
8	0.502	3 ◎	4 ◎
9	0.636	3 ◎	4 ◎
9.52	0.711	4 ◎	
10	0.785	3 ◎	4 ◎
11	0.950	3 ◎	4 ◎
12	1.130	4 ◎	4 ◎
12.7	1.266	4 ◎	
13	1.327	4 ◎	4 ◎
14	1.539	4 ◎	4 ◎
15	1.766	4 ◎	4 ◎
16	2.010	4 ◎	4 ◎
17	2.269	4 ◎	4 ◎
18	2.543	4 ◎	4 ◎
19	2.834	4 ◎	4 ◎
20	3.140	4 ◎	4 ◎
21	3.462	4 ◎	
22	3.799	4 ◎	4 ◎
23	4.153	4 ◎	
24	4.522	4 ◎	
25	4.906	4 ◎	4 ◎
26	5.307	4 ◎	
28	6.154	4 ◎	4 ◎
30	7.065	4 ◎	4 ◎
32	8.035	4 ◎	4 ◎
35	9.616	4 ◎	4 ◎
36	10.17	4 ◎	
38	11.34	4 ◎	4 ◎
40	12.56	4 ◎	4 ◎
42	13.85	4 ◎	4 ◎
44	15.20	4 ◎	
45	15.90	4 ◎	4 ◎
50	19.63	4 ◎	4 ◎
55	23.75	4 ◎	4 ◎
60	28.26	4 ◎	4 ◎
65	33.17	4 ◎	4 ◎
70	38.47	4 ◎	4 ◎
75	44.16	4 ◎	4 ○
80	50.24	4 ○	4 ○
85	56.72	4 ○	
90	63.59	4 ○	4 ○
95	70.85		
100	78.50	4 ○	4 ○



Free-cutting steels (KOHO Stock)

	Round	Hex	Square	Remark
SUM22	JP	JP		Carbon steels + S
M23L1	JP	JP	JP	Carbon steels+S+Pb (half)
12L14	JP			Carbon steels+S+Pb =SUM24L
S45CF	TH	JP		S45C+Pb
S45CFS	JP			S45C+S+Pb
SCM435F	JP			SCM435+Pb
SCM415F	JP			SCM415+Pb

size : mm length : m

◎ : Thai stock ○ : Jpn stock

SS400 CD BARS : Raw materials

SGD3, AISI1018, SWRM8~10, SGD1, SS400 etc.